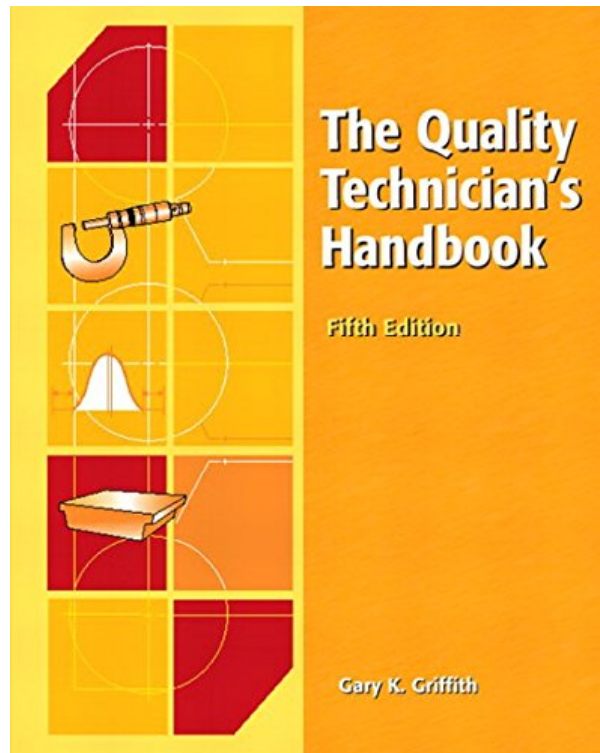
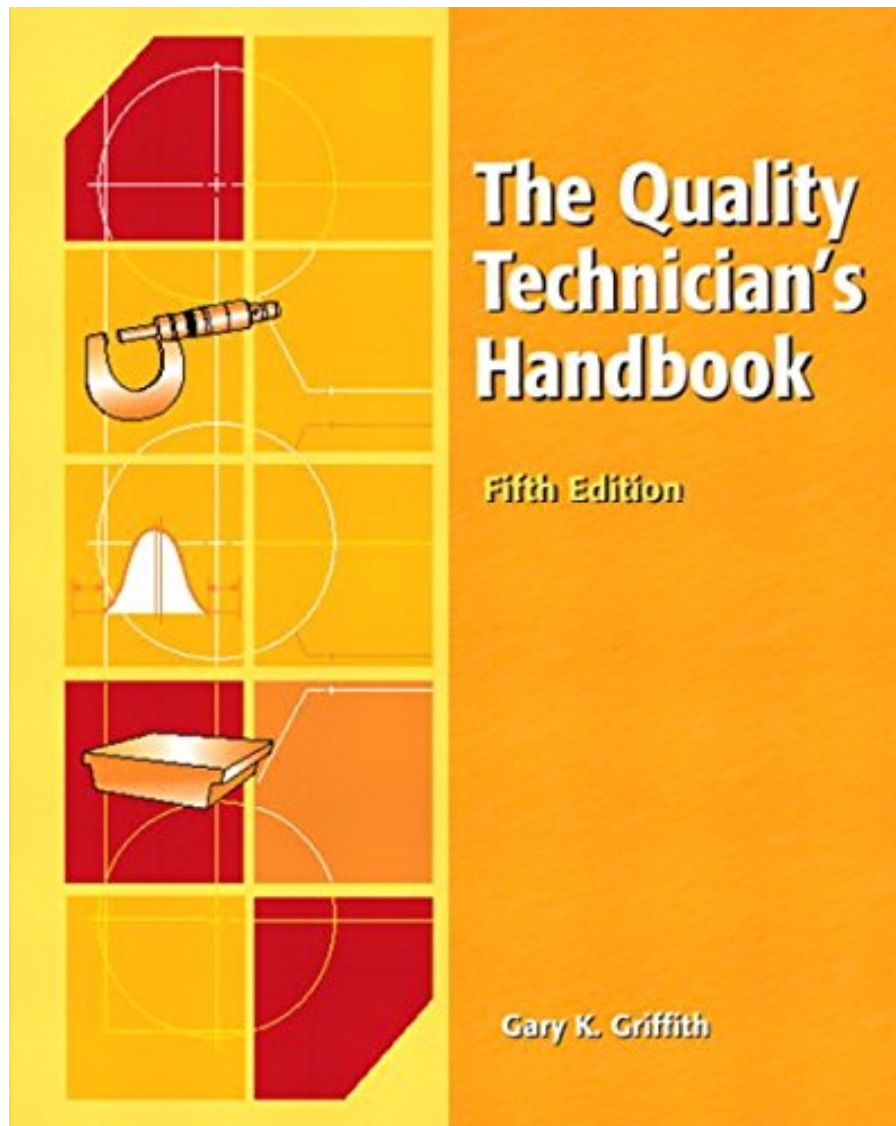


THE QUALITY TECHNICIAN'S HANDBOOK (5TH EDITION) BY GARY K. GRIFFITH



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From the Publisher

An ASQC best-seller, -- this text covers a variety of the basic skills that contribute to outgoing quality at the technician level. Operators, machinists, inspectors, quality technicians and associate quality engineers will find its coverage of quality assurance, quality control and inspection topics useful as either a learning aid or reference. Also, *The Quality Technician's Handbook* is now one of the primary reference books used by people taking the ASQC Certification Exams.

From the Back Cover

CONTENT HIGHLIGHTS

- Helps individuals who are taking the ASQ Certified Quality Technician (CQT) Exam and the Certified Mechanical Inspector (CMI) Exam
- Presents details on shop math, basic blueprint reading, geometric tolerancing, quality costs, quality audits, measuring and gaging, inspection planning, statistical sampling, and statistical process control
- NEW! Chapter 12, Lot-By-Lot Sampling Plans, has been updated to the ANSI/ASQC Z1.4 and Z1.9 standards
- Contains a full glossary of terms, definitions, and numerous tables and charts

About the Author

Gary K. Griffith is President of Griffith Training, a productivity and quality consulting firm in Huntington Beach, California. Griffith conducts in-plant and public training courses and seminars on various engineering and quality related topics. He is a Senior Member of the American Society for Quality (ASQ), an ASQ Certified Quality Engineer, and a Fellow of the Institute for Advancement of Engineering (IAE).

During his 35 years of experience, Griffith has held a variety of manufacturing and quality positions, including inspection, inspection supervision, process control engineer/supervisor, quality engineer, quality manager, and process engineering manager. He has also taught courses in quality, engineering, mechanical design, and machine tool technology at El Camino College in Hawthorne, California. He is a firm believer in

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An ASQ best-seller, this volume covers a variety of the basic skills that contribute to ongoing quality at the technician level. It is now one of the primary reference books used by people taking the ASQ Certification Exams. The volume provides an introduction to quality, and examines total quality management, quality costs and audits, inspection systems and planning, reading engineering drawings, geometric dimensioning and tolerancing, graphical inspection analysis, common measuring tools and measurements, plate inspection methods, special measuring equipment and techniques, lot-by-lot acceptance sampling plans, statistical process control and shop mathematics. For Quality Engineers, Quality Technicians and Inspectors.

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By T. Nelson

Do not purchase this book. Buy the 4th edition instead! The verbaige is the same in both editions - almost, if not, identical. The 5th edition changes many of the figures out though - yet leaves the text reflecting the previous figure. If you try to understand by following the figures, your are lost. In many places the referenced dimensions in text are no longer in the figure as they were swapped out. The verbaige is good work. But for those who really want to understand - get the 4th edition. I compared both so that I could learn what I needed to understand. This issue occurs throughout the book, but is really bad throughout the last half of the book - where the subjects get more intense. I was severely disappointed that such distinguished reviewers (listed in preface) could miss so much.

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Expert author, strong book for any level professional

By working late

I had the fortune of being trained by Mr. Griffith in GD&T 10 years ago as a rookie designer. He certainly opened my eyes to the reality of translating the page to the real world. He was very,very well versed in the topics of GD&T and inspection. Years later I found myself in QA and a member of ASQ and find out that he has written (and been writing) "the book" on technical quality skills. This book is not weighted toward metric improvement, SS, or cultural quality topics though it includes those. Its the book you want handy when its time to discuss how to measure something properly which is the fundamental business of quality professionals. It is well-organized, easy to read though you should have some experience before diving in. I recommend this book to all levels as the topics within it are "core" skills. In fact though I am a CQE, I tend to grab this book first when needing a reference for day-to-day tactical issues.

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